

**CORRIGENDUM TO FILE NO.HRPU/NFC/MTL/PT/TPT/MTL/7570**

THE TECHNICAL SPECIFICATIONS OF SS 304L HOLLOW PIPES IN **CLAUSE NO.21. VISUAL INSPECTION** SHALL BE READ AS :

100% tube ID and OD surface shall be inspected visually and the tube shall be of good surface finish smoother than **3.0 $\mu$ RA** and shall also be free from surface defects like deep grinding/scratch marks, hitting marks, crack, anneal pits, over pickling etc. The end of the pipes shall be free from any kind of cracks and burrs. Grinding/machining on the finished pipes shall be permitted.